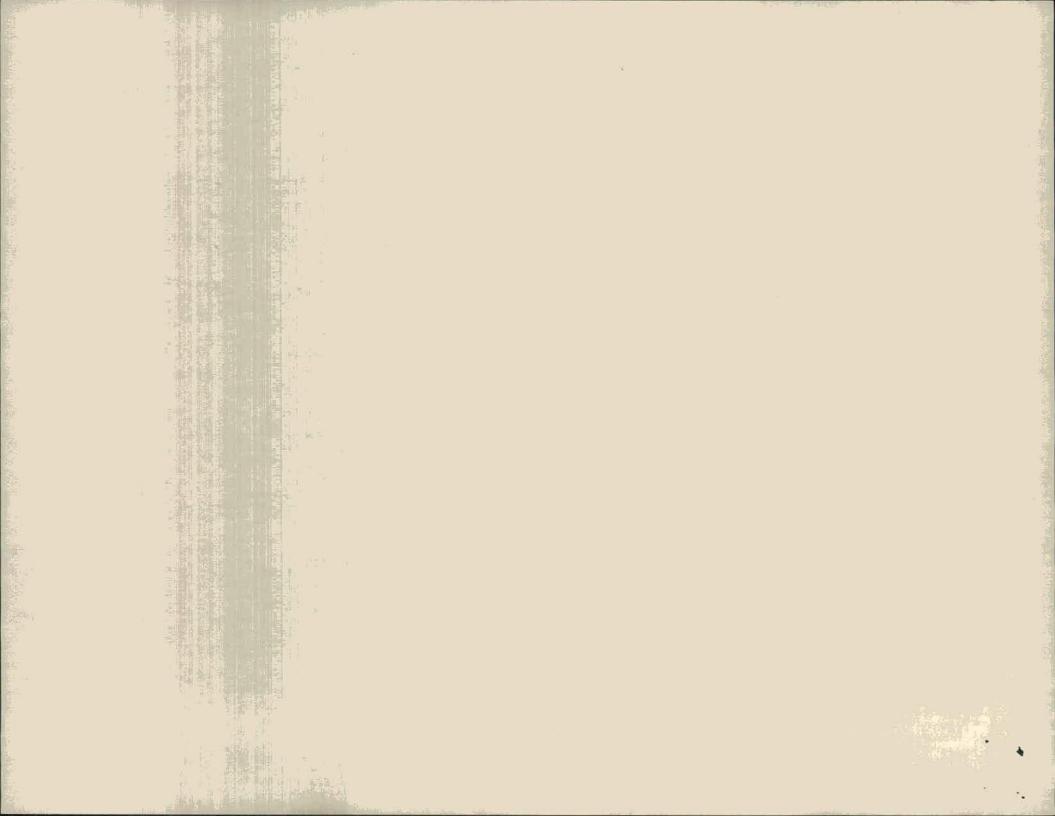
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Ordie Monday, 4/23/2007 3:11:34 PM		XE# BI	12/18
User Kim Johnston Proce	ss Sheet	80 011	1210
Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : Cl	LAMP	1
Job Number 32016 -2			
Estimate Number : 10267		0.420	-
P.O. Number :NA	1 die redinisor	2438 2438 REV. C	1
This Issue : 4/23/2007 S.O. No. : NA			100
Prsht Rev. : NC : PURCHASED PARTS First issue :	Project Number : No. 10 Projec		
First issue : No Type : PURCHASED PARTS Previous Run : 30631		NL (100)	
		/15/2007 Qty: 200 Um	Each
Written By			
Checked & Approved By Comment: Est. E 05.06.28 Bending removed KJ/JLM			
Comment : Est. E 05.06.28 Bending removed R3/3EW			
Additional Product			1
Job Number:			
Name of Constraint	Description:		
Seq. #. Machine Or Operation:			
1.0 PG.		A COLUMN TO THE PARTY OF THE PA	200
		CONTROL OF THE PROPERTY OF T	
1 1000 1000 1000 1000	2 54 11 - 11	7	1
Comment: PURCHASING	67/01/27 6	ر عود	
Issue P/0: 36/9	A		
Laser cut as per Dwg D2438 Material release note is required	ANTAL CULT TO	سال الله الله الله الله الله الله الله ا	
	DEVICE CO.		
2.0 D2438B Clamp			
		A CONTRACTOR OF THE CONTRACTOR	
Comment: Oty - 1,0000 Each(s)/Unit Total: 200.0000	Fach(s)		
3.7	Lacrito		
CLAMP	GING RESCURCE #1		
3.0 PACKAGING 1 PACKA	dind resconse in	A Administration of the Control of t	
100:00:00:00		1,126(1):1252(1):21(1):11	
Comment: PACKAGING RESOURCE #1	7		
Recieive & Inspect for Transit Damage	7/12-/14 50	700	
Ensure Material Release Note is attached	ISIONAL CHECK		-
4.0 QC6			
	~ 🕰	A CONTRACTOR OF THE PROPERTY O	
	F	1100110 1010111111111111111111111111111	
Comment: DIMENSIONAL CHECK		coult	
Inspect dimensions as per Dwg D2438	c a	n/18 (100)	
(6.736" center to center)	A MEDITIN EAR DECOURCE 1	relio Kilos	
5.0 SMALL FAB 1 SMALL	& MEDIUM FAB RESOURCE 1	1 38 9 1 9 1 4 1 9 1 1 1 9 1 1 1 1 1 1 1 1 1	
		1 (0.00 10 10 10 10 10 10 10 10 10 10 10 10 1	
The second of th			100
Comment: SMALL & MEDIUM FAB RESOURCE 1 Tumble & Deburr any rough edges	SAD	07-12-18	100



Monday, 4/23/2007 3:41:34 PM Date: Kim Johnston **Process Sheet** Drawing Name: CLAMP Customer: CU-DAR001 Dart Helicopters Services Part Number: D2438 Job Number: 32016 Job Number: Description: Machine Or Operation: Seq. #: INSPECT WORK TO CURRENT STEP 6.0 counts Comment: INSPECT WORK TO CURRENT STEP PACKAGING RESOURCE #1 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: FINAL INSPECTION/W/O RELEASE 80 QC21 100 Comment: FINAL INSPECTION/W/O RELEASE

ab Completion



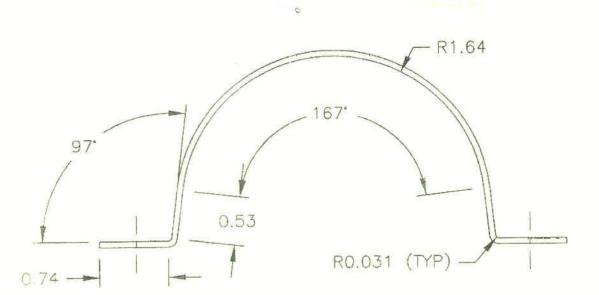
2007 | 12 | 19 100 X





DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. REV. C D2438 SHEET 1 OF 1
DATE		TITLE SCALE
98.05.12		CLAMP 1:1
А	96.01.24	NEW ISSUE
В	96.05.13	CHANGE LENGTH
C	98.05.12	R1.64 WAS R1.438, CHANGE GEOMETRY

RELEASED





30/1

FLAT LENGTH: 7.586 END-END

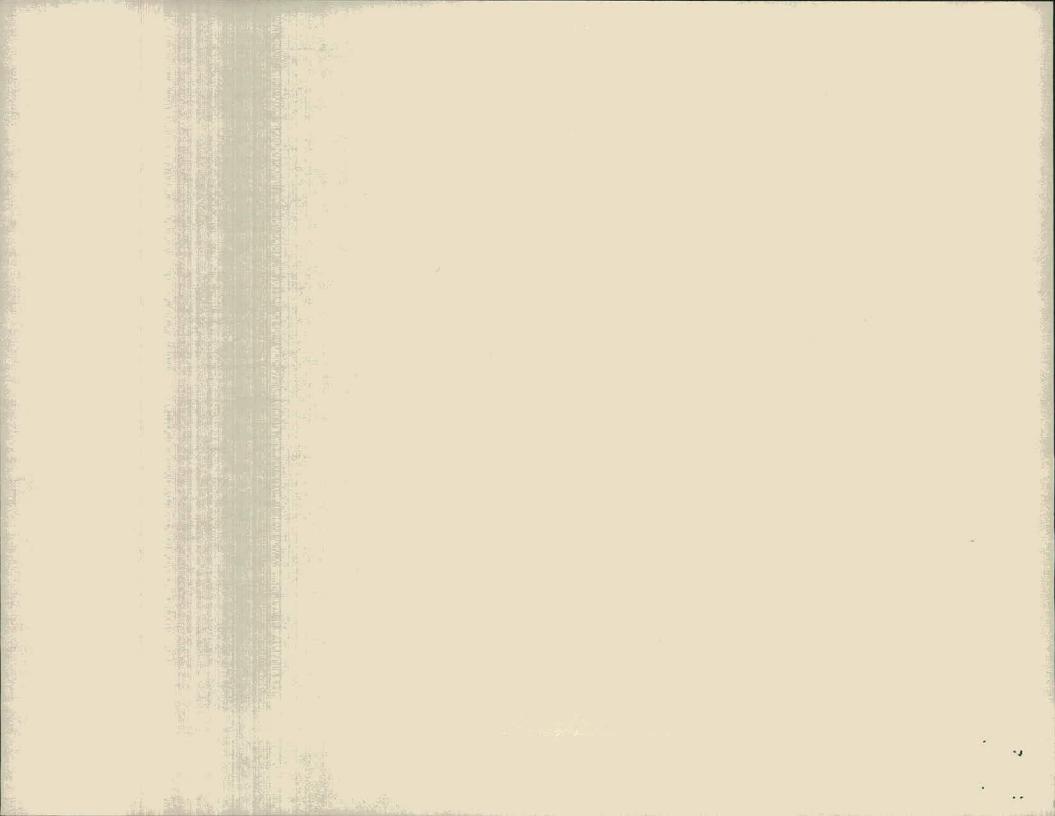
6.786 HOLE-HOLE

36010

MATERIAL: AISI 304/316 SS 0.063 THICK

MINIMUM REQUIREMENT IS ANNEALED CONDITION

00 06 06 CP 05 06:05



CERTIFICATE OF COMPLIANCE CERTIFICAT DE CONFORMITE



FO VITE MLAIRE, QC

DART AEROSPACE LTD 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7

Testina 12009	12 DUR JOS MO	30172854	SHIPPING ME	0381158	Cau
FACILY PU	RCHASE ORDER	FART NUMBER	REV	NAME	DWG SAS
TOTAL STREET	PO00003619	02438B	C	CLAMP	
100 PCS		SUPPLED BY		MAT.	REL.
5.S.T 304	1 W ME	TALS / NORTH A	MERICAN		IXL6
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TERTIEV ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL INFORMATION OF THE STATE OF THE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORMATION OF THE STATE OF THE STATE

TATE | 3 DECEMBER 2007

GFI.Q.C REP. daven if y

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-DP12-001-REV-0-Bombardier Certificate of Compliance TW Metals District Procedure Revision: 0 Revision Date: 04-D3-D0 Superseding: Initial Fage: 1 of 1 CERTIFICATE OF COMPLIANCE FRAUD AND FALSIFICATION STATEMENT The recording of false, fictious, or fraudthern statement or entries on this document may be continued as a telony under federal signates including federal law. Title 18 chapter 47. CERTIFICATE OF COMPLIANCE This certificate of compliance certifies that the material supplied on the purchase order number below

complies in all respects with the material description and procurement specifications.

MERCURY FREE STATEMENT

We certify that mercury, radium, or alpha bearing instruments and / or equipment which might cause contamination have not been used in the manufacture, fabrication, assembly or testing of any material supplied by TW Metals Inc. Switches, glass thermometers, standard cell and other items containing the above elements may be used, but they will be located so as not to constitute a contamination hazard.

CUSTOMER NAME GFI	*	
PURCHASE ORDER No. DO75	2209	
TEM ND	_ SHIPPER INVOICE No.032249	20
TERIAL 304-2B.	_ SPECIFICATON: ASTM AZ	02.
MANUFACTURING MILL: NOrth	American Stain	less
SIZE . 062"	HEAT/LOT No. 1XLC	d
PART No.	DUANTITY:) E.A.	a Tara
TEST DEPARTMENT CLERK	avier Clark	÷ 1.00

ALTHORITY

Joe Schab

Director of Quality Assurance

REFERENCE OF

This document is maintained as a Controlled Document only in the TW logicals computer system. Once primed, this document immediately becomes Uncontrolled and is subject to change at any time and without notice.

METALLURGICAL TEST REPORT

6870 Highway 42 East Ghent, RY 41045-9615 (502) 347-6000

Certificate: 357787 02 Customer: 0018 001

Lynne Barger

17

Authorized Signamy

FERGUSON METALS, INC.
This is to cardy that in accordance with the records on your flust the material chipped on your purchase order conforms to the following.

3475 Symmes Road Hemitton, OH 4501

PERGUSON MITALD INC. 3475 BYLOGS ROAD HAMILTON, OH #5015

Ship To PHECOSON METALS INC. 3473 STIGOSE ROAD HANTLINGS, OH 45015

Date: 5/02/2007 Pages

Corrosion: 19TH A262/02EX/1809and-OK

Steel: 304/3044

Your Order: 01009705

NAS Cxdex; AN 0356117 02

Finish: 28

PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, COLD ROLLED, ANNEALED AND PICKLED.

REMARKS:

ASTMA240/86b, 480/06b, 666/03, ASMESA240/04-A05, 280/04-A05, SA665/04 EN 10204 3.1 PED 97/23/EC Annewl, Para. 4.3 QQS763F Cond A QQS766D-A XMGPRM, AMS5511H/5513H XMRKAFN, MIL4043B, AMD3, XCRNMMASAFN * Melted & Manufactured in the USA

Product ID #	Coll 4	Thickness	Width	17-1-1-		ik		Aller man la	
MALANIS A	* 021XL6 P		48.0000	Weight	COTT	Length	- Mark	Pieces	COMMODITY CODE
					-015	992,80	11	1	

CHEMICAL ANALYSIS C2A(Country of Mail) ES(Spain) US(UnRed States) ZA(South Africa) Heat

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1316	TIP	000		CO	PUS	MO	53	1477		V.B.	-
	OB	.044	18.335	.396	1.815	224	one	44.1	F	8	SI
			18.935			.323	.096	8.515	.030	.010	.150

MECHANICAL PROPERTIES

!	Product ID #	Coil #	ld oi or	ETU	RSI YS	ZLONG %-2"	Hard	Tail Hard
-	021XL6 A	02133.6	P P	91.80	45.40	46.22	82.00	93.50

NAS hereby certifies that the analysis on this certification is correct and the material meats the specifications stated.

2 35 OC REGIMENS

3/02/2007

ERIC HESS

20 X 120 P.O.: 49175261 Salace: 01094158 QTV: 51

Ster 1941 ENN .060-.084 AAS 5513/5514 Customer: TW METALS INC. Habt: IXLA Shipped: 05/31/07

From: FERGUSON METALS

